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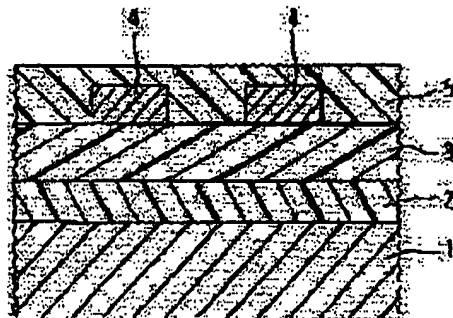
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(54) HEATING CONTAINER HAVING FLUORORESIN COATING FILM AND MANUFACTURE THEREOF

(57)Abstract:

PURPOSE: To improve appearance and mass producibility with limited defects of a coating film by arranging a polytetrafluoroethylene layer of a thin film containing a brilliant component, a printed display layer and an ethylenetetrafluoride-perfluoroalkoxyethylene copolymer resin layer sequentially on a primer layer of a base material.

CONSTITUTION: A polytetrafluoroethylene (PTFE) layer 3 of a thin film containing a brilliant component is provided on a primer layer 2 of a base material 1 and a printed display layer 4 is arranged thereon while an ethylenetetrafluoride-perfluoroalkoxyethylene copolymer resin (PFA) layer 5 is provided thereon. The thickness of the PTFE layer 3 is preferably in a range of 1-20 μ m. A brilliant component is selected preferably from mica or a metal powder. As a result, appearance defects of a print film of the primer layer 2 can be improved effectively thereby making a printed display body clearer. The base material 1 is aluminum, stainless steel or the like.



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